

## Abstract

Designing conditions for experimental synthesis is the primary bottleneck for the realization of new functional quantum materials. Current strategies to synthesize new promising materials with desired properties are based upon a trial-and-error approach, which is a time-consuming process and does not generalize to different materials. Here, we use deep reinforcement learning to learn synthesis schedules, which are time-dependent synthesis conditions of temperatures and reactant concentrations for a prototypical quantum material, monolayer MoS<sub>2</sub> via chemical vapor deposition (CVD). The reinforcement learning (RL) agent is coupled to a deep generative model that captures the probability density function of MoS2-CVD dynamics and is trained on 10,000 computational synthesis simulations. After training, the RL agent successfully learns the optimal policy in terms of threshold temperatures and chemical potentials for the onset of chemical reactions and provides mechanistic insight to predict new synthesis schedules that produce well-sulfidized crystalline and phase-pure MoS2 in minimum time, which is validated by reactive molecular dynamics.

## **Background and Synthesis of Quantum Material**

- > Quantum Materials have exotic physical properties, arising from quantum mechanical nature of their electrons.
- $\succ$  Example: 2D semiconducting materials like MoS<sub>2</sub>, where quantum confinement controls electronic properties.
- to be tuned/optimized to produce quantum materials with desired properties.

### **MOS<sub>2</sub>** Synthesis by CVD using reactive molecular dynamics (RMD)



## **Probability Density Function of CVD Dynamics**

- **Each RMD simulation is expensive (~3 days).**  $\mu_2, \sigma_2 \quad \mu_3, \sigma_3$ > We modeled the probability density function  $F_{MLP_{\mu,\sigma}}$ of CVD dynamics with an autoregressive density function (NADE-CVD), where each conditional probability is modeled with **F**<sub>LSTM</sub>  $h_1$ **Gaussian distribution** Each RMD simulation is discretized into 1 ns interval, where the input to NADE-CVD at  $F_{MLP_{encoder}}$ timestep t is  $X_t = (T_t, H_2, S_2, H_2S)$  and  $Z_t =$  $X_1, Z_1 = X_2, Z_2$  $(n_t^{2H}, n_t^{1T}, n_t^{Defect})$ , and it output  $\mu_{t+1}, \sigma_{t+1}$ for next time step.
- Correlation and error analysis of test datasets shows mean absolute error (MAE) are  $\leq$ 0.1% phase fraction for all three phases

 $F(Z_{1:t}, X_{1:t}) = \mu_{t+1}, \sigma_{t+1} = \{\mu_{t+1}^{2H}, \mu_{t+1}^{1T}, \mu_{t+1}^{defect}, \sigma_{t+1}^{2H}, \sigma_{t+1}^{1T}, \sigma_{t+1}^{defect}\}$ 

# **Quantum Material Synthesis by Reinforcement Learning**

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> Existing scalable techniques like chemical vapor deposition (CVD) have numerous synthesis parameters that need

- $\succ$  Final  $MoS_2 + MoO_{3-r}$  is a complex structure consisting of three phases 2H, 1T and defect.
- > 2H is the semiconducting phase, with tunable electronic properties to build new optoelectronic devices



 $P(Z_{2:T}|Z_1X) = P(Z_2|Z_1, X_1) \dots P(Z_{t+1}|Z_{1:t}, X_{1:n}) \dots P(Z_T|Z_{1:T-1}, X_{1:T-1})$ 

 $P(Z_{t+1}|Z_{1:t}, X_{1:t}) = \mathcal{N}(Z_{t+1}|\mu_{t+1}, \sigma_{t+1})$ 



- $\succ r(s_t, a_t)$  reward received by RL agent
- > (a) shows a RL-agent generated synthesis condition and (b) corresponding phase fraction of 2H and **1T phases predicted by NADE-CVD and validated by RMD simulation.**
- > Captures the non-trivial mechanism of 1T nucleation before 2H, and initial high temperature needed to melt MoO<sub>3</sub> crystal.



**Time-Dependent Reaction Conditions** 



**Time-Dependent Phase Fractions** 

 $\succ$  (c) shows effect of initial gas conc. on 2H phase fraction. RL policy promotes low initial S<sub>2</sub> conc. (0-3ns) when temperature is high, which promotes evolution of oxygen and self-reduction of MoO<sub>3</sub> surface.

## Conclusions

- $\succ$  Developed a RL scheme for predictive synthesis of MoS<sub>2</sub> quantum material using CVD.
- > RL agent successfully proposed several new reaction schedules, i.e., time-dependent reaction conditions, to synthesize highly crystalline MoS<sub>2</sub> with maximum 2H phase fraction.
- $\succ$  RL agent provides insight into the mechanism of material synthesis and understanding of the role of synthesis conditions (temperature, chemical environment) on the quality of the synthesized crystal.
- $\succ$  RL scheme provides the first viable high-throughput approach to screening material synthesis conditions to tackle the as-yet unsolved problem of predictive synthesis of novel nanomaterials.